

**WHAT IS CLAIMED IS:**

1. A method for manufacturing a floor mat, comprising the steps of:  
bonding a cushion layer material to a user surface layer material; and  
segmenting the cushion layer material.
2. The method of claim 1, wherein said step of segmenting the cushion layer material further comprises segmenting the cushion layer material with a water jet.
3. The method of claim 1, wherein said step of segmenting the cushion layer material further comprises segmenting the cushion layer material with a roller cutter.
4. The method of claim 1, wherein the step of bonding the user surface layer material to the cushion layer material comprises bonding the user surface layer material to the cushion layer material with flame lamination.
5. A floor mat, comprising:  
a seamless user surface layer material; and  
a cushion layer material bonded to said seamless user surface layer material,  
wherein the cushion layer material is segmented.
6. The floor mat according to claim 5, wherein the mat is rollable into a storage configuration.
7. The floor mat according to claim 6, wherein the storage configuration is roughly cylindrical.
8. The floor mat according to claim 5, wherein said seamless user surface layer material comprises a skin-compatible material.
9. The floor mat according to claim 8, wherein said seamless user surface layer material comprises vinyl.

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2 10. The floor mat according to claim 8, wherein said seamless user surface layer  
3 material comprises carpet.

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5 11. The floor mat according to claim 8, wherein said seamless user surface layer  
6 material comprises canvas.

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8 12. The floor mat according to claim 5, wherein said cushion layer material comprises  
9 closed cell foam.

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11 13. A floor mat, comprising:  
12 a seamless user surface layer material; and  
13 a cushion layer material bonded to said seamless user surface layer material,  
14 wherein said cushion layer material is segmented;  
15 wherein the floor mat is capable of being rolled into a roughly spiral configuration  
16 such that damages to the user surface layer material due to the tensile and  
17 compression forces on said seamless user surface layer material are  
18 minimal.

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20 14. The floor mat according to claim 13, wherein said cushion layer material is  
21 segmented such that effect of turning the rolled up floor mat on one end would  
22 be that the rolled up floor mat would settle into a substantially spiral  
23 configuration.

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25 15. The floor mat according to claim 13, wherein said cushion layer material is  
26 bonded to said cushion layer material such that effect of turning the rolled up  
27 floor mat on one end would be that the rolled up floor mat would settle into a  
28 substantially spiral configuration.  
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16. The floor mat according to claim 13, wherein said cushion layer material is segmented and bonded to said cushion layer material such that effect of turning the rolled up floor mat on one end would be that the rolled up floor mat would settle into a substantially spiral configuration.

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